INKS

SPEEDBALL® WATER-SOLUBLE BLOCK PRINTING INK
The unquestionable industry-leader! Created from pigments ground and milled to the perfect consistency for block/relief printing, Speedball® Water-Soluble Block Printing Inks print in bold color and dry to a rich, satiny finish. They possess excellent tack ensuring even coverage and consistently spectacular results. Great for printing with linoleum, wood or soft block surfaces, flexible printing plates or polyfoam. Available in 16 brilliant colors, 5 metallics, and 6 fluorescents. All colors clean up easily with soap and water.

COLORS SHOWN ARE APPROXIMATE

WATER-SOLUBLE INKS

SPEEDBALL® MODIFIERS

1. WATER-SOLUBLE BLOCK PRINTING INK RETARDER
   For use with Water-Soluble Block Printing Inks. Slows ink’s drying time while maintaining viscosity.
   #003448 1.25 FL OZ / 37 ML
   #003848 8 FL OZ / 237 ML

2. WATER-SOLUBLE BLOCK PRINTING INK EXTENDER
   For use with Water-Soluble Block Printing Inks. Creates subtle transparent colors and maintains ink viscosity.
   #003449 1.25 FL OZ / 37 ML
   #003849 8 FL OZ / 237 ML

SPEEDBALL® SETS

1. WATER-SOLUBLE BLOCK PRINTING INK PEARLESCENT BASE
   For use with Water-Soluble Block Printing Inks. Creates beautiful, pearlescent effects.
   #003818 8 FL OZ / 237 ML
   #003718 16 FL OZ / 473 ML

2. BASIC BLOCK PRINTING INK SET
   Set includes (4) 1.25oz tubes of Water-Soluble Block Printing Ink. Includes: Black, Red, Blue, Yellow.
   #003470

3. BLOCK PRINTING METALLIC INK SET
   Set includes (4) 1.25oz tubes of metallic Water-Soluble Block Printing Ink. Includes: Silver, Gold, Pewter, Copper.
   #003473

CATEGORIES
INKS

**SPEEDBALL® OIL-BASED BLOCK PRINTING INK**
Formulated specifically for professional printing, Speedball® Oil-Based Inks are created from high-quality pigments and offer the working properties and rich, intense colors that printmakers demand.
Permanently waterproof and archival quality prints can be created on both paper and textiles using any traditional printmaking surface. Cure time on fabric is approximately 3 weeks.
Available in 10 rich colors, Speedball Oil-Based Block Printing Inks clean up easily with kerosene, mineral spirits or turpentine.

**SPEEDBALL® OIL-BASED BLOCK PRINTING INK**
**STARTER SET**
Set includes (6) 1.25oz tubes of Oil-Based Block Printing Ink. Includes: Blue, Red, Yellow, Green, Black, White.
#003476 (6) 1.25 OZ

**SPEEDBALL® FABRIC BLOCK PRINTING INK**
Colors print on a range of fabrics with bold, opaque color, they dry to the touch overnight, and remain permanent through the wash—with NO HEAT SET REQUIRED!
Available in 14 colors and one transparent base. Cleans up easily with soap and water.

**SPEEDBALL® FABRIC BLOCK PRINTING INK SET**
Set includes (6) 1.25oz tubes of fabric block printing ink. Includes: Black, White, Red, Blue, Green, Yellow.
#003479 (6) 1.25 FL OZ

**FABRIC INKS**

**SPEEDBALL® FABRIC BLOCK PRINTING INK TRANSPARENT EXTENDER**
For use with Speedball's® Fabric Block Printing Inks to create transparent color while maintaining viscosity. Cleans up easily with soap and water.
#003582 2.5 FL OZ / 75 ML
**SPEEDBALL PROFESSIONAL® RELIEF INK**

**SPEEDBALL® WATER-MISCIBLE OIL-BASED RELIEF INK**

Speedball® Professional® Relief ink is a water-miscible, oil-based printmaking ink comprised of the highest quality, lightfast pigments available with no added fillers. These inks are designed for all types of relief printing, particularly linocut and woodcut, and clean up easily with soap and water.

**SPEEDBALL® WATER-MISCIBLE OIL-BASED RELIEF INK**

- **Includes**: (4) 8oz cans
- **Colors**: White and Transparent Base, Hansa Yellow Light and Phthalo Blue.
- **Code**: #003980 (4) 8 FL OZ / 236.5 ML

**SPEEDBALL® PROFESSIONAL® 6 COLOR SET**

- **Includes**: (6) 8oz cans
- **Colors**: Supergraphic Black, Quinacridone Red, Hansa Yellow Light, Phthalo Blue, Titanium White and Transparent Base.
- **Code**: #003981 (6) 8 FL OZ / 236.5 ML

**SPEEDBALL® PROFESSIONAL® RELIEF INK TRANSPARENT BASE**

For use with Speedball® Professional® Relief inks. Creates transparent color while maintaining ink’s viscosity.
- **Code**: #003946 6 FL OZ / 237 ML
- **Code**: #003971 16 FL OZ / 473 ML

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**HARD RUBBER BRAYERS**

**2 DELUXE HARD RUBBER BRAYER**

Deluxe Hard Rubber Brayers feature a synthetic rubber (80 durometer) that is ideal for light carving or gluing applications or for rolling down prints and other graphic projects. Durable plastic handles make for a comfortable grip.

- **Code**: #004124 4” #51 Boxed Heavy-duty steel frame
- **Code**: #004121 4” #49 Boxed Wire frame

**POP-IN™ BRAYERS**

All Speedball® Pop-In™ Brayers feature a durable, plastic comfort grip handle. Pop-In Rollers can be used interchangeably in handle to accomplish different techniques and removed from handle for easy cleaning.

**3 #49 POP-IN™ FOAM BRAYER**

Pop-In Foam Roller is ideal for adding suede, stippled, splattered or drybrushed texture effects to a variety of surfaces.
- **Code**: #041233 4” Carded
- **Code**: #004184 4” Bagged

**4 #49 POP-IN™ ACRYLIC BRAYER**

Pop-In Acrylic Roller is made for use in gluing applications since neither rubber cement nor wax will stick to the roller. Excellent for scrapbooking.
- **Code**: #004177 4” Boxed
- **Code**: #004184 4” Bagged

**5 #49 POP-IN™ HARD RUBBER BRAYER**

Pop-In Hard Rubber Roller is great for light carving or gluing applications or for rolling down prints and other graphic projects.
- **Code**: #004128 4” Boxed #041228 4” Carded

**6 #49 POP-IN™ SOFT RUBBER BRAYER**

Pop-In Soft Rubber Roller is ideal for all block printing techniques and ensures even distribution of any water-soluble or oil-based ink.
- **Code**: #004177 4” Boxed #041217 4” Carded
- **Code**: #004170 1-1/2” #70 Boxed
- **Code**: #004171 2” #71 Boxed
- **Code**: #041271 2” #71 Carded
- **Code**: #004172 2.5” #72 Boxed
- **Code**: #004173 3” #73 Boxed
- **Code**: #004174 3.5” #74 Boxed
- **Code**: #004126 4” #64 Boxed
- **Code**: #041226 4” #64 Carded
- **Code**: #004129 6” #66 Boxed
- **Code**: #041229 6” #66 Carded
SPEEDBALL® LINO HANDLES
Hard plastic, comfort grip handle with removable end for convenient storage of Lino Cutters. Hand-adjustable metal chuck makes changing out Lino Cutters easy. Available in 4 colors.

1 LINO HANDLES
#004138 Red Boxed
#041238 Red Carded
#041239 Blue Carded
#041240 Green Carded
#041241 Yellow Carded

LINO HANDLES Contains (12) Lino Handles, (3) of each color. Includes: Red, Blue, Green, Yellow.
#004134 Boxed

SPEEDBALL® CUTTERS
3 LINOLEUM CUTTERS Crafted from high quality steel, Speedball® Linoleum Cutters are hand-ground with edges ideal for cutting either soft or hard substrates.

#041201 #1 Small V
#041202 #2 Large V
#041203 #3 Small U Gouge
#041204 #4 Square Gouge
#041205 #5 Large U Gouge
#041206 #6 Knife

2-PACK CARDED
#004101 #1 Small V
#004102 #2 Large V
#004103 #3 Small U Gouge
#004104 #4 Square Gouge
#004105 #5 Large U Gouge
#004106 #6 Knife

12-PACK BOXED
#004111 #21 Small V
#004112 #22 Large V
#004113 #23 Small U Gouge
#004114 #25 Large U Gouge

4 SPEEDBALL® CUTTER ASSORTMENTS
LINOLEUM CUTTERS ASSORTMENT Contains (6) packs of assortments that include (1) each of #1, #2, #3, #5 and #6 Cutters.
#004161

5 CUTTER TRIO Contains (1) each #1, #2, #3 Linoleum Cutters.
#041208
GOUGE TRIO Contains (1) each #4, #5, #6 Linoleum Cutters.
#041209

6 LINOLEUM CUTTER ASSORTMENT #1 Contains (1) Red Lino Handle and (1) each of the following: #1, #2, #3, #5, #6 Lino Cutters.
#004131 Boxed
#041231 Carded

LINOLEUM CUTTER ASSORTMENT #2 Contains (1) Red and (1) Blue Lino Handle and (1) each of the following: #1, #2, #3, #4, #5, #6 Lino Cutters.
#004132 Boxed

LINOLEUM CUTTERS ASSORTMENT #1 Contains (1) Red Lino Handle and (1) each of the following: #21, #22, #23, #25 and #6 linoleum cutters.
#004137 Boxed

7 LINOZIP SAFETY CUTTERS Unique safety design reduces risk of cutting accidents. Great for classrooms and beginners. Hand-ground edges are ideal for use with soft block surfaces and good for use on hard substrates.

#004111 #21 Small V
#004112 #22 Large V
#004113 #23 Small U Gouge
#004114 #25 Large U Gouge

12-PACK BOXED
#004111 #21 Small V
#004112 #22 Large V
#004113 #23 Small U Gouge
#004114 #25 Large U Gouge

8 LINOZIP SAFETY CUTTER ASSORTMENT #37 Contains (1) Red Lino Handle and (1) each of the following: #21, #22, #23, #25 and #6 linoleum cutters.
#004137 Boxed

PRINTING BLOCKS
9 SPEEDBALL® LINOLEUM BLOCKS This superior quality linoleum offers a fine, flat surface that will reproduce sharp and clear artwork without gaps or hollows. Speedball® Linoleum provides a cutting depth of 1/8" and is suitable for use with any water-soluble or oil-based relief ink. Available in mounted blocks or unmounted pre-cut pieces.

MOUNTED
#004303 2” x 3”
#004305 3” x 4”
#004306 3” x 5”
#004307 4” x 5”
#004308 4” x 6”
#004309 5” x 7”
#004310 5” x 8”
#004311 6” x 8”
#004312 6” x 9”
#004313 8” x 10”
#004314 9” x 12”
#004315 12” x 12”
#004316 10” x 20”
#004317 12” x 16”
#004318 19” x 24”

UNMOUNTED
#004373 3” x 4”
#004376 4” x 6”
#004377 12” x 12”
#004383 3” x 5”
#004384 6” x 8”
#004385 8” x 10”
#004386 9” x 12”
#004387 18” x 24”
SPEEDBALL® TOOLS & ACCESSORIES

9
RED BARON™ LINOLEUM BLOCKS
Traditional “Battleship Gray” linoleum allows artists to create finely-detailed registration and color prints. The surface is 1/8” thick and is suitable for printing with any water-soluble or oil-based relief ink. Available in mounted block, unmounted pre-cut pieces or rolls.

<table>
<thead>
<tr>
<th>MOUNTED</th>
<th>Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>#004351</td>
<td>2” x 2’</td>
</tr>
<tr>
<td>#004352</td>
<td>2” x 3’</td>
</tr>
<tr>
<td>#004353</td>
<td>3” x 4’</td>
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<tr>
<td>#004354</td>
<td>3” x 5’</td>
</tr>
<tr>
<td>#004355</td>
<td>4” x 5’</td>
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<tr>
<td>#004356</td>
<td>4” x 6’</td>
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<tr>
<td>#004357</td>
<td>5” x 6’</td>
</tr>
<tr>
<td>#004358</td>
<td>5” x 7’</td>
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<tr>
<td>#004359</td>
<td>5” x 8’</td>
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<tr>
<td>#004360</td>
<td>6” x 8’</td>
</tr>
<tr>
<td>#004361</td>
<td>6” x 9’</td>
</tr>
<tr>
<td>#004362</td>
<td>8” x 10’</td>
</tr>
<tr>
<td>#004363</td>
<td>9” x 12’</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>UNMOUNTED</th>
<th>Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>#004364</td>
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<tr>
<td>#004365</td>
<td>4” x 6’</td>
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<td>#004366</td>
<td>5” x 7’</td>
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<td>#004367</td>
<td>6” x 8’</td>
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<tr>
<td>#004368</td>
<td>8” x 10’</td>
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<td>9” x 12’</td>
</tr>
<tr>
<td>#004370</td>
<td>12” x 12’</td>
</tr>
<tr>
<td>#004371</td>
<td>12” x 18’</td>
</tr>
<tr>
<td>#004372</td>
<td>18” x 24’</td>
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</tbody>
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RED BARON™ LINOLEUM ROLLS
#004339        12” x 45 FT
#004340        12” x 95 FT
#004341        24” x 95 FT
#004342        36” x 95 FT

10
SPEEDY-CUT™ BLOCKS
Ideal for any setting where young students are learning the art of block printing, Speedball’s® Speedy-Cut™ Blocks are made from a soft rubber that is easy to carve. Available in three sizes, this economical alternative 4080 Printmaking Pad to traditional linoleum blocks is suitable for use with water-soluble block printing inks only.

<table>
<thead>
<tr>
<th>Size</th>
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<tbody>
<tr>
<td>2.75” x 4.5”</td>
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<tr>
<td>4” x 5.5”</td>
</tr>
<tr>
<td>6.75” x 11’</td>
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</tbody>
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11
SPEEDY-CUT EASY™ BLOCKS
Manufactured from a blue, eraser-like material, Speedball’s® Speedy Cut Easy™ Blocks make for easier carving than traditional linoleum blocks, and are highly durable, resisting flaking, cracking and crumbling. Available in four sizes, Speedball’s Speedy-Cut Easy Blocks are suitable for use with water-soluble block printing inks only.

<table>
<thead>
<tr>
<th>Size</th>
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<tbody>
<tr>
<td>2” x 3’</td>
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<tr>
<td>3” x 4.5’</td>
</tr>
<tr>
<td>4” x 6’</td>
</tr>
<tr>
<td>6” x 11’</td>
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12
SPEEDY-CARVE™ BLOCKS
Created from a revolutionary material, Speedball® Speedy-Carve™ Blocks provide you with an easy carving experience without having to sacrifice the fine detail usually associated with traditional linoleum block designs. Available in five sizes and great for use with either water-soluble or oil-based block printing inks, these blocks are the perfect fit for novice and expert relief printers alike!

<table>
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<tr>
<th>Size</th>
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<tbody>
<tr>
<td>3” x 4’</td>
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<tr>
<td>4” x 6’</td>
</tr>
<tr>
<td>6” x 12’</td>
</tr>
<tr>
<td>9” x 11.75’</td>
</tr>
<tr>
<td>11.75” x 11.75”</td>
</tr>
</tbody>
</table>

POLYPRINT PLATE
POLYPRINT offers you an economical, easy-to-use printmaking material for use with pre-school and elementary grade children. POLYPRINT plates are individual sheets of polystyrene foam with pressure-sensitive adhesive backing. These plates are easy to cut or tear and can be drawn into with pencil, pen or crayon. Can be mounted on virtually any surface.

<table>
<thead>
<tr>
<th>Size</th>
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<tbody>
<tr>
<td>9” x 12’</td>
</tr>
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</table>

13
SPEEDBALL® BAREN
A premier baren with a resilient, nylon base that offers nearly friction-free, even printing.

<table>
<thead>
<tr>
<th>Size</th>
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<tbody>
<tr>
<td>4”</td>
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14
BENCH HOOK / INKING PLATE
Unbreakable, all-metal plate contains lip that can be easily placed over the edge of a desk or table. Place a linoleum or wood block onto plate to act as a stop when carving, or use to roll out ink prior to inking a plate or block.

<table>
<thead>
<tr>
<th>Size</th>
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<tbody>
<tr>
<td>4”</td>
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</table>

15
RED BARON™ BAREN
Ideal for beginner artists, this baren is great for block printing, scrapbooking and card crafting. Durable, impact-proof construction, ideal for the wear and tear of the classroom.

<table>
<thead>
<tr>
<th>Size</th>
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<tbody>
<tr>
<td>4” Red</td>
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</tbody>
</table>
PRINTING PAPER

**PRINTMASTERS® PAPER**

Speedball® Printmasters® Paper is perfect for block printing, scrapbooking and rubber stamping. Machine-made (85gsm), archival paper with characteristics true to traditional oriental block paper. Printmasters® Paper will not yellow or affect other surfaces adversely. Acid-free and pH neutral. Available in white and 3 pre-cut sizes.

- **#004320** 9” x 12” 50 Sheets
- **#004321** 9” x 12” 100 Sheets
- **#004322** 12” x 18” 50 Sheets
- **#004323** 18” x 24” 50 Sheets

**SPEEDBALL® FINE PRINTMAKING PAPER**

Fine artist quality printmaking paper made in Thailand from a mix of kozo (mulberry) and bamboo fiber. Paper is thin, yet very strong, making it ideal for lino block, wood block, screen printing, sumi painting, light water media, bookbinding and digital photo reproductions. Unbleached, neutral pH, 45gsm.

- **#004324** 9” x 12” 25 Sheets

**SPEEDBALL® PRINTMAKING PAPER PAD**

Fine artist quality printmaking paper pad made in Holland. Paper is very versatile and appropriate for a wide variety of techniques. Unbleached, neutral pH, 45gsm.

- **#007081** 5” x 7” 20 Sheets
- **#007080** 8.5” x 11” 20 Sheets
- **#007082** 11” x 14” 15 Sheets

**PRINTMASTERS® PRESS**

Produce high-quality reliefs or intaglio prints with this heavy-duty, portable press. Manufactured with high tensile, alloy aluminum that is powder-coated, this press is built to last. Contains adjustable spring-loaded pressure rollers and self-lifting top roller for ease in printing a wide range of blocks. Can be mounted with “C” clamps (provided) or permanently attached to surface with bolts. 12” x 24” print bed. 27lbs.

**SPEEDBALL® MODEL B PRESS**

This all-steel press weighs only 6lbs and offers uniform pressure and excellent reproduction quality for prints up to 6” x 8”. Two height adjustments. Great for use with all hard and soft substrates.

- **#004119** 12” x 24” 25 Sheets

**INSTRUCTIONAL**

**SPEEDBALL® STEP-BY-BATCH BLOCK PRINTING INSTRUCTIONAL DVD**

Provides overview of block printing techniques with easy to understand instructions and visuals. Approximate running time: 31 minutes.

- **#041410** NTSC – USA & Canada
- **#041410H** NTSC – USA & Canada with Hang Tab
- **#041411** PAL – International

**KITS**

**SUPER VALUE BLOCK PRINTING STARTER KIT**

Ideal kit for the beginner or student. Featuring all the essentials to get started in block printing, this kit contains (1) each of the following:

- 1.25oz (37ml) Water-Soluble Block Printing Ink (Black)
- #49 Soft Rubber Pop-In™ Brayer
- Lino Handle
- #1, #2, and #5 Lino Cutters
- 4” x 6” Speedy-Carve™ Block
- Block Printing Instruction Booklet

**#003471**

**DELUXE BLOCK PRINTING KIT**

Designed with the true block printing enthusiast in mind, this kit includes (1) each of the following:

- 2.5oz (75ml) Water-Soluble Block Printing Ink (Black)
- 1.25oz (37ml) Water-Soluble Block Printing Inks (Red, Yellow, Blue)
- 1.25oz (37ml) Water-Soluble Block Printing Extender
- #49 Soft Rubber Pop-In™ Brayer
- Bench Hook/Inking Plate
- Lino Handle
- #1, #2, #3, #5 & #6 Lino Cutter
- 4” x 5” Mounted Linoleum Block
- 4” x 6” Speedy-Carve Block
- Block Printing Tips and Idea Booklet

**#003472**
ULTIMATE FABRIC BLOCK PRINTING KIT
Contains everything needed to create beautiful block prints on fabric. Kit includes (1) each of the following:
- 1.25oz (37ml) Fabric Block Printing Ink (Black, White)
- #49 Hard Rubber Pop-In™ Brayer
- Bench Hook/Inking Plate
- Lino Handle
- #1, #2, #3, #5 Lino Cutters
- 4” x 5” Mounted Linoleum Block
- 3” x 4” Speedy-Carve™ Block
- Red Baron™ Baren
- 1oz (26.9ml) Pink Soap™
- Instructional Dvd and Booklet
Also includes:
- (5) sheets of printing paper
#003478

BLOCK PRINTING TOOL KIT
This kit contains all the essential block printing tools. Includes (1) each of the following: Bench Hook/Inking Plate; #49 Soft Rubber Pop-In™ Brayer; Lino Handle; #1, #2, #3, #5, and #6 Lino Cutters; Red Baron™ Baren; Block Printing Tips and Idea Booklet.
#003474

POP-IN™ BRAYER KIT
Contains #49 Pop-In™ Brayer and complete line of interchangeable 4” Pop-In™ Rollers.
#004181

SPEEDY-CARVE™ KIT
Perfect for block printers and stampers alike, the Speedy-Carve™ Kit features (1) each of the following:
- Wooden Lino Handle
- #2, #4 Lino Cutters
- 4” x 6” Speedy-Carve Block
- Tracing Paper and Instruction Booklet
#004100

BLOCK PRINTING INK ASSORTMENT & DISPLAY
Showcases the best-selling block printing inks, surfaces, tools and accessories from a 2 foot to 10 foot presentation. Features UPC coordinated strips with color swatches and category header sign to enhance shopability. Provides maximum flexibility & space utilization with 1” increment adjustability.
24’W x 36”H x 14”D
036344R 1 Unit Display & Product Assortment
036340R 2 Unit Display & Product Assortment
036341R 3 Unit Display & Product Assortment
036342R 4 Unit Display & Product Assortment
036343R 5 Unit Display & Product Assortment

FABRIC BLOCK PRINTING INK STARTER PLANOGRAM
The Fabric Block Printing Ink Starter Planogram includes (57) 2.5oz (75ml) tubes of Fabric Block Printing Inks across 14 colors and one Transparent Base. FREE swatch booklet and header sign included! (Rack not included).
#035090

FABRIC BLOCK PRINTING INK COMPLETE PLANOGRAM
The Fabric Block Printing Ink Complete Planogram has all you’ll need to offer the full range of fabric block printing inks, tools and accessories! The planogram includes (57) 2.5oz (75ml) tubes of Fabric Block Printing Inks across 14 colors and one Transparent Base, (2) Ultimate Fabric Block Printing Kits and Fabric Block Printing Ink Sets, (18) Soft Block Surfaces across (3) sizes, (18) Mounted Linoleum Blocks across (3) sizes, (3) #64 4” Soft Rubber Brayers and Bench Hooks/Inking Plates, and (2) Speedball® Baren. Swatch booklet and header sign included FREE! (Rack not included).
#035092