SAFETY DATA SHEET

SECTION I - IDENTIFICATION

Material Name
SPEEDBALL W/S BLOCK PRINTING INK

Manufacturer Information
Speedball Art Products Co.
P.O. Box 5157
2301 Speedball Road
Statesville, NC 28677
Phone: 704-978-4166
Fax: 1-704-838-1472
Email: budmartin@speedballart.com
For transportation emergencies only call: 1-800-898-7224
For health emergencies call the Poison Control Center: 1-800-222-1222

SECTION II - HAZARDS IDENTIFICATION

Classification in accordance with paragraph (d) of 29 CFR 1910.1200.

There are no GHS label elements.

PRIMARY ROUTES OF ENTRY: INHALATION, INGESTION, EYE, SKIN
EFFECTS AND SYMPTOMS OF ACUTE EXPOSURE: NONE EXPECTED
EFFECTS AND SYMPTOMS OF CHRONIC EXPOSURE: NONE EXPECTED
CARCINOGEN LISTING:
NTP: NO  IARC: NO  OSHA: NO
SEE SECTION III FOR COMPONENTS AFFECTED
MEDICAL CONDITIONS USUALLY AGGRAVATED BY OVER EXPOSURE TO THIS PRODUCT: NONE

SECTION III - COMPOSITION / INFORMATION ON HAZARDOUS INGREDIENTS

<table>
<thead>
<tr>
<th>Hazardous Ingredients</th>
<th>CAS/EC #</th>
<th>PEL/TLV (MG/M#)</th>
<th>Max % Weight</th>
<th>NTP</th>
<th>IARC</th>
</tr>
</thead>
<tbody>
<tr>
<td>None</td>
<td></td>
<td></td>
<td></td>
<td></td>
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</tr>
</tbody>
</table>

SECTION IV - FIRST AID MEASURES

FIRST AID MEASURES: NONE REQUIRED. NO ACUTE HEALTH EFFECTS EXPECTED.

SECTION V - FIRE FIGHTING MEASURES

FLASH POINT (METHOD): N/A
EXPLOSION LIMITS IN AIR (% BY VOLUME): NOT EXPLOSIVE

AUTOIGNITION TEMPERATURE: N/A
SECTION VI - ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE A MATERIAL IS SPILLED: Clean up in accordance with all applicable regulations. Absorb spillage with non-combustible, absorbent material. For waste disposal, see Section XIII

SECTION VII - HANDLING AND STORAGE

PRECAUTIONS TO BE TAKEN DURING STORAGE AND HANDLING: Good industrial hygiene practice requires that exposure be maintained below the TLV. This is preferably achieved through the provision of adequate ventilation. When exposure cannot be adequately controlled in this way, personal respiratory protection should be employed.

SECTION VIII - EXPOSURE CONTROLS / PERSONAL PROTECTION

RESPIRATORY PROTECTION AND SPECIAL VENTILATION REQUIREMENTS: NONE REQUIRED
OTHER PROTECTIVE EQUIPMENT (GLOVES, GOGGLES, ETC): NONE REQUIRED
WORK/HYGIENE PRACTICES: NONE REQUIRED
ENGINEERING CONTROLS: NONE REQUIRED

SECTION IX - PHYSICAL AND CHEMICAL PROPERTIES

BOILING POINT: N/A
VAPOR PRESSURE: N/A
SPECIFIC VAPOR DENSITY (AIR=1): N/A
SOLUBILITY IN WATER: N/A

MELTING POINT: N/A
SPECIFIC GRAVITY: N/A
REACTIVITY IN WATER: NON-REACTIVE

SECTION X - STABILITY AND REACTIVITY

HAZARDOUS POLYMERIZATION PRODUCTS: NONE
STABILITY: STABLE
CONDITIONS TO AVOID: NONE
INCOMPATIBILITY (MATERIALS TO AVOID): NONE
HAZARDOUS DECOMPOSITION PRODUCTS: NONE

SECTION XI - TOXICOLOGICAL INFORMATION

ACUTE EFFECTS ASSOCIATED WITH USE OF THIS MATERIAL: NONE EXPECTED
The summated LD50 is 8546.6 mg/kg.
The summated LC50 is 99999 mg/cubic meter.
This product is not considered to be a known or suspected human carcinogen by NTP, IARC or OSHA (see section III)

SECTION XII - ECOLOGICAL INFORMATION

NO HARMFUL EFFECTS KNOWN OTHER THAN THOSE ASSOCIATED WITH SUSPENDED INERT SOLIDS IN WATER.

SECTION XIII - DISPOSAL CONSIDERATIONS

RCRA HAZARD CLASS (40 CFR 261): THIS PRODUCT IS NOT CLASSIFIED AS A HAZARDOUS WASTE.
WASTE DISPOSAL METHOD: DISPOSE OF IN ACCORDANCE WITH FEDERAL, STATE AND LOCAL REGULATIONS.

SECTION XIV - TRANSPORTATION INFORMATION
SECTION XV - REGULATORY INFORMATION

CONTENTS OF THIS SDS COMPLY WITH OSHA HAZARD COMMUNICATION STANDARD 29 CFR 1910.1200
EPA SARA TITLE III CHEMICAL LISTINGS
NONE

SECTION 302.4 EXTREMELY HAZARDOUS SUBSTANCES (40 CFR 355):
NONE

SECTION 313 TOXIC CHEMICALS (40 CFR 372):
ALUMINUM

INTERNATIONAL REGULATIONS

CANADIAN WHMIS: THIS PRODUCT IS A CONTROLLED PRODUCT UNDER CANADA'S WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM. IT CONTAINS THE FOLLOWING TOXIC OR HIGHLY TOXIC MATERIALS:
ALUMINUM
FERRIC OXIDE
GUM ARABIC
MICA
OCTYLPHENOXYETHOXYETHANOL
PROPYLENE GLYCOL

SUPPLEMENTAL STATE COMPLIANCE INFORMATION:

THIS PRODUCT CONTAINS THE FOLLOWING CHEMICAL(S) LISTED UNDER NEW JERSEY'S RIGHT TO KNOW PROGRAM:
AMMONIUM HYDROXIDE
GUM ARABIC
MICA
PIGMENT RED 101
PIGMENT WHITE 6
SODIUM NITRATE

THIS PRODUCT CONTAINS THE FOLLOWING CHEMICAL(S) REQUIRING NOTIFICATION TO THE STATE OF WASHINGTON UNDER THEIR CHILDREN'S SAFE PRODUCTS ACT:
NONE

Under CPSC's consumer product regulations (16CFR1500.3 and 150014), this product has the following required acute and chronic hazard labeling:

NONE

SECTION XVI - OTHER INFORMATION

LAST REVISION DATE: 07/07/2015

Prepared by Duke OEM Toxicology
COLOR INFORMATION

THIS SDS APPLIES TO THE FOLLOWING COLORS WHICH ARE ASSOCIATED WITH HAZARDOUS AND/OR NON-HAZARDOUS INGREDIENTS

<table>
<thead>
<tr>
<th>Product Color</th>
<th>SKU</th>
<th>Hazardous Ingredient</th>
</tr>
</thead>
<tbody>
<tr>
<td>3400 BLACK</td>
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<td>(NONE)</td>
</tr>
<tr>
<td>3401 RED</td>
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<td>(NONE)</td>
</tr>
<tr>
<td>3402 BLUE</td>
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<td>(NONE)</td>
</tr>
<tr>
<td>3403 WHITE</td>
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<tr>
<td>3404 GREEN</td>
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<td>(NONE)</td>
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<tr>
<td>3405 YELLOW</td>
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<td>(NONE)</td>
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<tr>
<td>3406 BROWN</td>
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<td>3407 ORANGE</td>
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<td>3408 VIOLET</td>
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</tr>
<tr>
<td>3409 TURQUOISE</td>
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<td>(NONE)</td>
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<tr>
<td>3410 MAGENTA</td>
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<td>(NONE)</td>
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<tr>
<td>3411 LIGHT RED</td>
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<td>3412 DARK YELLOW</td>
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<td>3413 GOLD</td>
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<td>3414 SILVER</td>
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<td>3448 RETARDER</td>
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<td>Brand Name</td>
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<td>SPEEDBALL W/S BLOCK PRINTING INK</td>
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<td>DICK BLICK W/S BLOCK PRINTING INK</td>
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<td>SAX TRUE FLOW WATER SOLUBLE BLOCK PRINTING INK</td>
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<td>TRIARCO BLOCK INK</td>
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<tr>
<td>NASCO WATER SOLUBLE BLOCK PRINTING INK-STUDIO QUALITY</td>
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