

Speedball®

ASSEMBLY INSTRUCTIONS

FOR SPEEDBALL SCREEN PRINTING MODULARS - 2 DISPLAY UNITS

THANK YOU

FOR YOUR ORDER AND SUPPORT OF SPEEDBALL PRODUCTS!

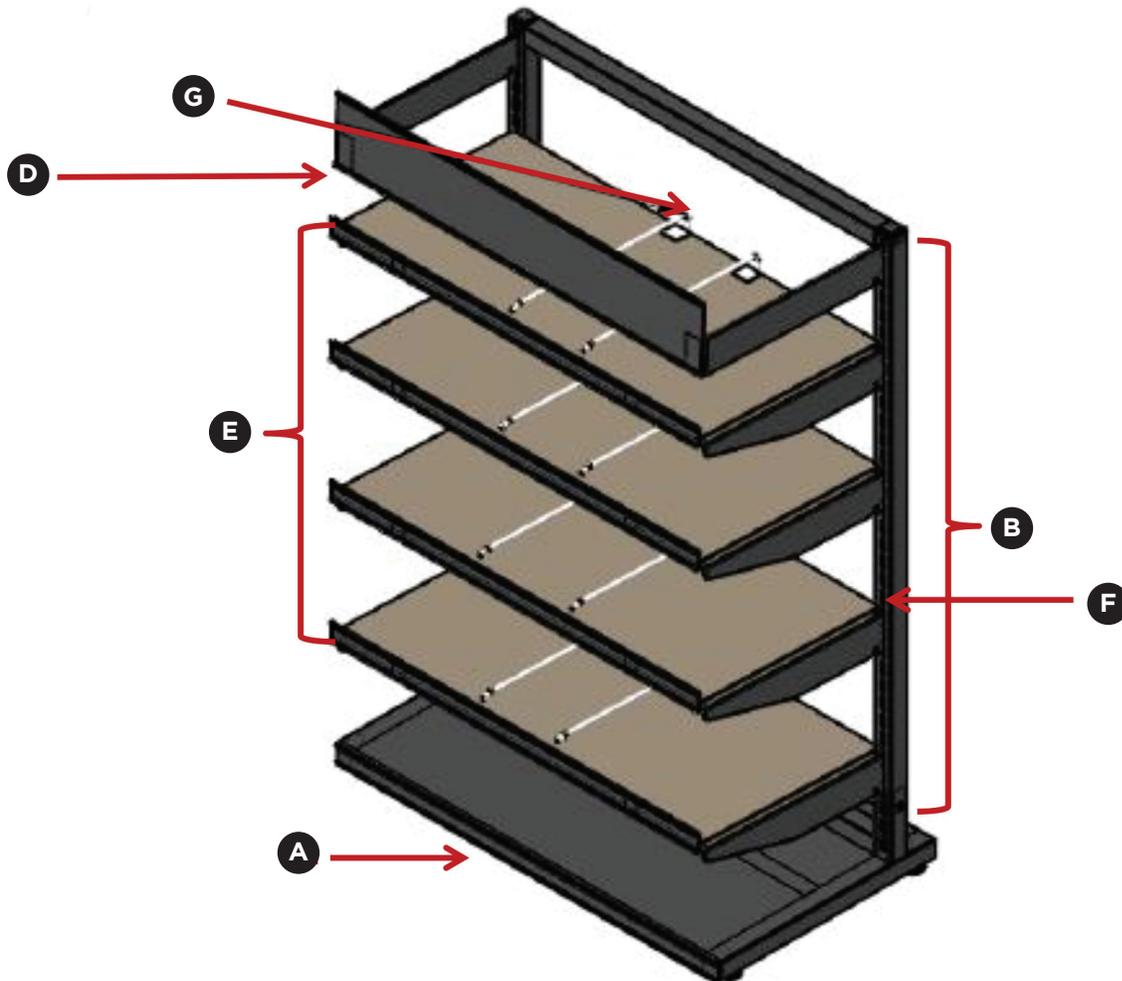
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YOUR SPEEDBALL SCREEN PRINTING ASSORTMENT

is housed within (2) 24"Wx38"Hx14"D modular display units. The components necessary to assemble these modular units are as follows:

- A. (2) Modular Display Bases
- B. (2) Modular Display Uprights
- C. (2) Modular Display Header Signs (*not shown*)
- D. (2) Header Sign Holders
- E. (9) Modular Display Shelves
- F. (18) Modular Display Shelf Brackets & corresponding Hardware
- G. (60) Product Spacers/Pegs
- H. (11) Plastic Channel Strip Holders (*not shown*)
- I. (11) UPC/Color Chart Channel Strips (*not shown*)

NOTE: A standard Phillips head screwdriver or electric drill with a Phillips head screwdriver bit will be required to successfully assemble each display.

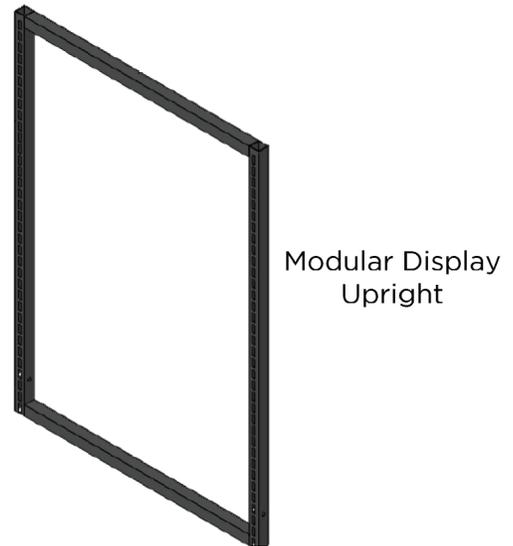
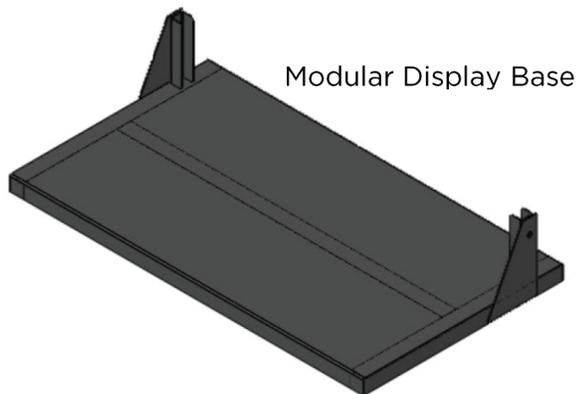


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STEP 1:

Base & Upright Assembly (Displays 1 & 2)

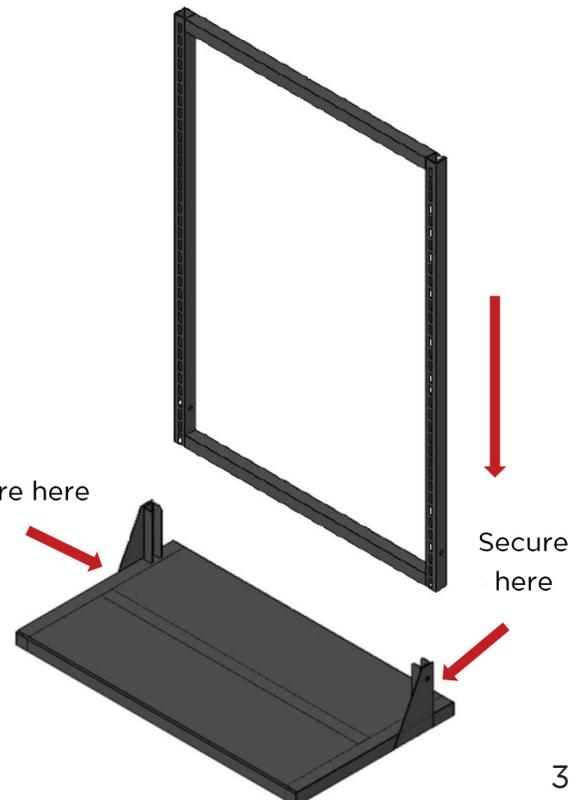
1. Remove (2) of the Speedball Modular Display Bases.
2. Remove (2) of the Speedball Modular Display Uprights.



3. Place one Speedball Modular Display Base on an even, steady surface (preferably the floor) with the Base's feet positioned downward.
4. Carefully place each of the Speedball Modular Display Upright's connectors over the Base's connectors until the Upright is squarely positioned against the Base.

NOTE: Some units will fit rather snugly and require more force to insert.

5. Once squarely positioned, place (1) Screw into each side of the Upright (found at the connector point just above the Display's Base) and tighten with screwdriver.
6. Repeat steps 3 - 5 for the 2nd Display.



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STEP 2:

Shelf Assembly (Displays 1 & 2)

1. Remove a Display Shelf.
2. Remove one set of Shelf Brackets and (6) Screws.
3. Align the Shelf's holes with that of the Shelf Brackets by resting the shelf within the "L" shape of the bracket.
4. Insert Screws into each of the six holes in the shelf (*see red dots below*) and tighten with a screwdriver.

NOTE: Screws will NOT be flush to shelf bracket. Do not overtighten.

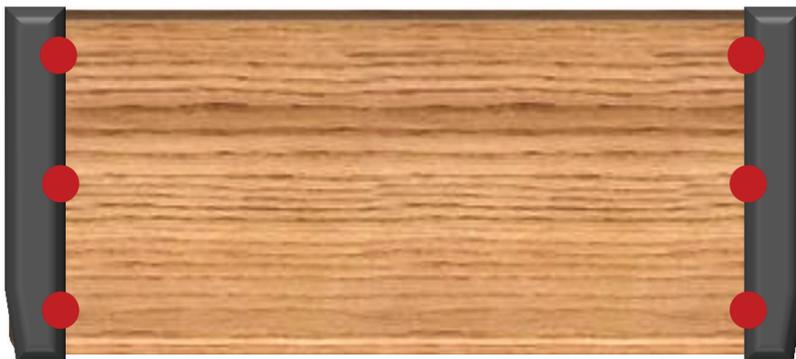
5. Repeat steps 1-4 for all Display Shelves.



Display Shelf Bracket

NOTE: Top prong of bracket goes into connector slot identified in the key on Page 5.

Display Shelf



NOTE: Ensure edge of bracket is flush with shelf on both sides (front & back).

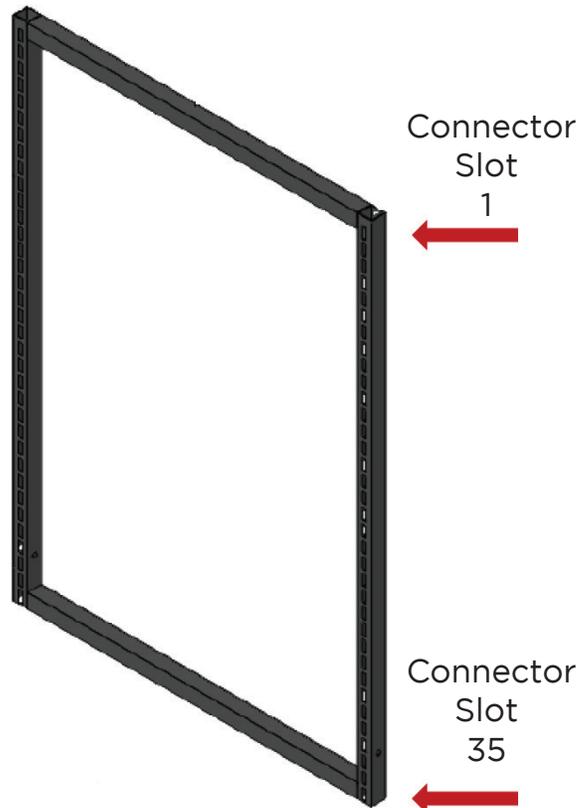
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STEP 3:

Shelf Attachment (Displays 1 & 2)

NOTE: Connector slots are numbered from top to bottom, 1 - 35.

1. Place a Display Shelf into connector slot #5 of Display 1.
2. Place a Display Shelf into connector slot #10 of Display 1.
3. Place a Display Shelf into connector slot #15 of Display 1.
4. Place a Display Shelf into connector slot #20 of Display 1.
5. Place a Display Shelf into connector slot #26 of Display 1.



6. Place a Display Shelf into connector slot #5 of Display 2.
7. Place a Display Shelf into connector slot #10 of Display 2.
8. Place a Display Shelf into connector slot #15 of Display 2.
9. Place a Display Shelf into connector slot #24 of Display 2.

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STEP 4:

Header Sign Attachment (Displays 1 & 2)

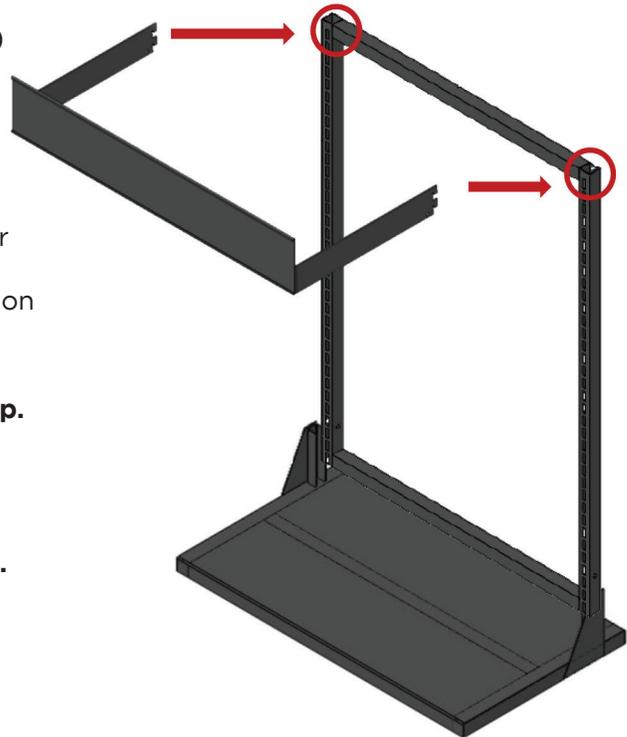
Header Sign Holder

1. Remove one Speedball Header Sign Holder and place each of the Holder's connectors into the top connector slot (connector #1) on one Modular Display Upright.

NOTE: The Header Sign Holder connectors will attach to connector slots 1 and 2 at the very top.

2. Remove one Speedball Header Sign and carefully slide the sign into the channel of one of the Speedball Header Sign Holder.

NOTE: Each sign will fit snugly within channels.

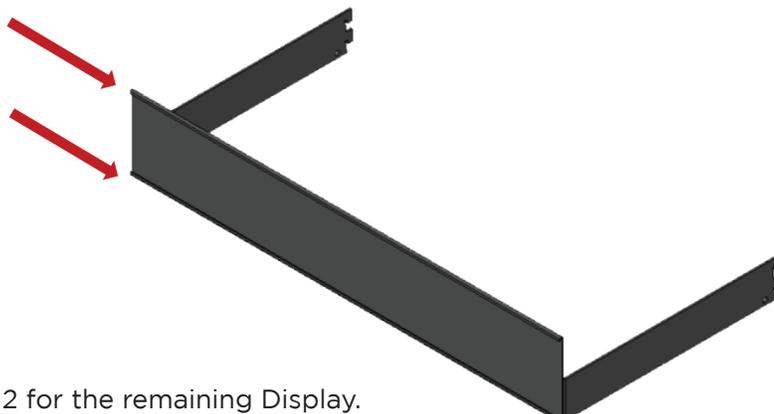


Screen Printing
Header Sign

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SCREEN PRINTING
INKS | MEDIUMS | PHOTO EMULSION | TOOLS | KITS

Slide sign
through
channels



3. Repeat step 1 and 2 for the remaining Display.

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STEP 5:

Channel Strip Attachment (Displays 1 & 2)

1. Remove (11) plastic Channel Strip Holders.
2. Remove (11) UPC/Color Chart Channel Strips.
3. Slide each Strip into each plastic channel and affix to the top of each corresponding shelves using adhesive strips.
4. Use the placement key below to ensure that strips are placed on the correct shelf.

NOTE: Each strip is identified by the item number found in the far left product position.



Channel Strip Placement Key: (in order from top to bottom)

- Display 1, Shelf 1: 004565 Fabric Screen Printing Ink (Yellow)
- Display 1, Shelf 2: 004566 Fabric Screen Printing Ink (Blue Denim)
- Display 1, Shelf 3: 04563 Fabric Screen Printing Ink (White)
- Display 1, Shelf 4: 047521 Fabric Screen Printing Ink (Night Glo Yellow)
- Display 1 Shelf 5: 004806 Opaque Fabric Screen Printing Ink (Amethyst)
- Display 1, Base Shelf: 004504 Fabric Starter Set #1

- Display 2, Shelf 1: 004623 Acrylic Screen Printing Ink (Medium Yellow)
- Display 2, Shelf 2: 004633 Acrylic Screen Printing Ink (Peacock Blue)
- Display 2, Shelf 3: 046217 Acrylic Screen Printing Ink (Fluorescent Yellow)
- Display 2, Shelf 4: 004559 Diazo Photo Emulsion Kit
- Display 2, Base Shelf: 004531 Drawing Fluid

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STEP 6:

Product Placement

1. When setting all non-peggable items, position a single white spacer between each product space. To do so, simply rotate the spacer so the long, thin component is sitting atop the rectangular piece and slide the open section of the rectangle around the back of the same shelf that the spacer should rest. (*shown below*)
2. Place each of the Speedball Products in the space aligned with their corresponding UPC/Color swatch, placing a single white spacer between each item.

NOTE: Spacers are not designed to be used on the base shelf.



NEED HELP?

For all questions or concerns regarding Speedball
Modular Display Setup, contact Speedball Customer
Service at 800.898.7224