

BLOCK PRINTING

Speedball.



INKS

SPEEDBALL® WATER-SOLUBLE BLOCK PRINTING INK



The unquestionable industry-leader! Created from pigments ground and milled to the perfect consistency for block/relief printing, Speedball® Water-Soluble Block Printing Inks print in bold color and dry to a rich, satiny finish. They possess excellent tack ensuring even coverage and consistently spectacular results. Great for printing with linoleum, wood or soft block surfaces, flexible printing plates or polyfoam. Available in (16) brilliant colors, (5) metallics and (6) fluorescents. All colors clean up easily with soap and water.



	37 ML 1.25 FL OZ	75 ML 2.5 FL OZ	148 ML 5 FL OZ	237 ML 8 FL OZ	473 ML 16 FL OZ	LIGHTFASTNESS
1 Black	#003400	#003500	#003600	#003800	#003700	Excellent
2 Red	#003401	#003501	#003601	#003801	#003701	Fair / Good
3 Blue	#003402	#003502	#003602	#003802	#003702	Excellent
4 White	#003403	#003503	#003603	#003803	#003703	Excellent
5 Green	#003404	#003504	#003604	#003804	#003704	Very Good
6 Yellow	#003405	#003505	#003605	#003805	#003705	Good
7 Brown	#003406	#003506	#003606	#003806	#003706	Excellent
8 Orange	#003407	#003507	#003607	#003807	#003707	Fair
9 Violet	#003408	#003508	#003608	#003808	#003708	Very Good
10 Turquoise	#003409	#003509	#003609	#003809	#003709	Very Good
11 Magenta	#003410	#003510	#003610	#003810	#003710	Fair / Poor
12 Light Red	#003411	#003511	#003611			Good
13 Dark Yellow	#003412	#003512	#003612			Good
14 Gold	#003413	#003513	#003613	#003813	#003713	Good
15 Silver	#003414	#003514	#003614	#003814	#003714	Excellent
16 Pewter	#003415	#003515	#003615	#003815	#003715	Excellent
17 Copper	#003416	#003516	#003616	#003816	#003716	Good
18 Platinum White	#003417	#003517	#003617	#003817	#003717	Excellent
19 Fluorescent Lime Green	#003420	#003520	#003620	#003820	#003720	Poor
20 Fluorescent Hot Pink	#003421	#003521	#003621	#003821	#003721	Poor
21 Fluorescent Orange	#003422	#003522	#003622	#003822	#003722	Poor
22 Fluorescent Magenta	#003423	#003523	#003623	#003823	#003723	Poor
23 Fluorescent Yellow	#003424	#003524	#003624	#003824	#003724	Poor
24 Fluorescent Blue	#003425	#003525	#003625	#003825	#003725	Poor
25 Process Cyan	#003426	#003526	#003626	#003826	#003726	Excellent
26 Process Magenta	#003427	#003527	#003627	#003827	#003727	Excellent
27 Process Yellow	#003428	#003528	#003628	#003828	#003728	Excellent

WATER-SOLUBLE INKS



COLORS SHOWN ARE APPROXIMATE

SPEEDBALL® MODIFIERS



1 WATER-SOLUBLE BLOCK PRINTING INK RETARDER

For use with Water-Soluble Block Printing Inks. Slows ink's drying time while maintaining viscosity.

#003448 1.25 FL OZ / 37 ML

#003848 8 FL OZ / 237 ML

2 WATER-SOLUBLE BLOCK PRINTING INK EXTENDER

For use with Water-Soluble Block Printing Inks. Creates subtle transparent colors and maintains ink viscosity.

#003449 1.25 FL OZ / 37 ML

#003849 8 FL OZ / 237 ML

3 WATER-SOLUBLE BLOCK PRINTING INK PEARLESCENT BASE

For use with Water-Soluble Block Printing Inks. Creates beautiful, iridescent effects.

#003818 8 FL OZ / 237 ML

#003718 16 FL OZ / 473 ML

SPEEDBALL® WATER-SOLUBLE BLOCK PRINTING INK SETS

BLOCK PRINTING INK STARTER SET

Set includes (6) 1.25oz tubes of Water-Soluble Block Printing Ink. Includes: Red, Blue, Yellow, Black, White, Gold.

#003470

BASIC BLOCK PRINTING INK SET

Set includes (4) 1.25oz tubes of Water-Soluble Block Printing Ink. Includes: Black, Red, Blue, Yellow.

#003477

BLOCK PRINTING METALLIC INK SET

Set includes (4) 1.25oz tubes of metallic Water-Soluble Block Printing Ink. Includes: Silver, Gold, Pewter, Copper.

#003473

INKS

SPEEDBALL® OIL-BASED BLOCK PRINTING INK

Formulated specifically for professional printing, Speedball® Oil-Based Inks are created from high-quality pigments and offer the working properties and rich, intense colors that printmakers demand.

Permanent, waterproof and archival quality prints can be created on both paper and textiles using any traditional printmaking surface. Cure time on fabric is approximately 3 weeks. Available in (6) colors.



OIL-BASED BLOCK PRINTING INKS



COLORS SHOWN ARE APPROXIMATE

SPEEDBALL® OIL-BASED BLOCK PRINTING INK STARTER SET

Set includes (6) 1.25oz tubes of Oil-Based Block Printing Ink. Includes: Blue, Red, Yellow, Green, Black, White.

#003476 (6) 1.25 OZ

37 ML
1.25 FL OZ LIGHTFASTNESS

1	Black	#003450	Excellent
2	Red	#003451	Fair / Good
3	Blue	#003452	Excellent
4	White	#003453	Excellent
5	Green	#003454	Very Good
6	Yellow	#003455	Good

SPEEDBALL® FABRIC BLOCK PRINTING INK

Colors print on a range of fabrics with bold, opaque color, they dry to the touch overnight, and remain permanent through the wash—with NO HEAT SET REQUIRED!

Available in (14) colors in both 2.5oz and 5oz sizes. Transparent Extender available in 2.5oz size only. Cleans up easily with soap and water.



SPEEDBALL® FABRIC BLOCK PRINTING INK SET

Set includes (6) 1.25oz tubes of fabric block printing ink. Includes: Black, White, Red, Blue, Green, Yellow.

#003479

BASIC FABRIC BLOCK PRINTING INK SET

Set includes (1)ea. 1.25oz tubes in Black, Red, Blue and Yellow.

#003485

FABRIC INKS



COLORS SHOWN ARE APPROXIMATE

75 ML
2.5 FL OZ 148 ML
5 FL OZ LIGHTFASTNESS

1	Black	#003570	#003670	Excellent
2	Red	#003571	#003671	Excellent
3	Blue	#003572	#003672	Excellent
4	White	#003573	#003673	Excellent
5	Green	#003574	#003674	Excellent
5	Yellow	#003575	#003675	Excellent
7	Brown	#003576	#003676	Excellent
8	Orange	#003577	#003677	Good
9	Violet	#003578	#003678	Very Good
10	Turquoise	#003579	#003679	Very Good
11	Magenta	#003580	#003680	Fair
12	Metallic Gold	#003583	#003683	Excellent
13	Metallic Silver	#003584	#003684	Excellent
14	Opaque White	#003585	#003685	Excellent



SPEEDBALL® FABRIC BLOCK PRINTING INK TRANSPARENT EXTENDER

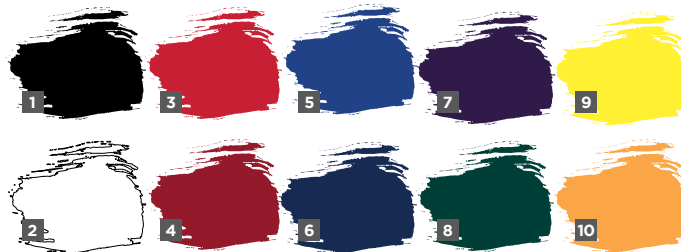
For use with Speedball's® Fabric Block Printing Inks to create transparent color while maintaining viscosity. Cleans up easily with soap and water.

#003582 2.5 FL OZ / 75 ML



25

SPEEDBALL PROFESSIONAL® RELIEF INK
Speedball Professional® Relief ink is a water-miscible, oil-based printmaking ink comprised of the highest quality, lightfast pigments available with no added fillers. These inks are designed for all types of relief printing, particularly linocut and wood cut, and clean up easily with soap and water.



COLORS SHOWN ARE APPROXIMATE



SPEEDBALL PROFESSIONAL® 4-COLOR SET

Set includes (4) 8oz cans Supergraphic Black, Quinacridone Red, Hansa Yellow Light and Phthalo Blue.

#003980 (4) 8 FL OZ / 236.5 ML

SPEEDBALL PROFESSIONAL® 6-COLOR SET

Set includes (6) 8oz cans Supergraphic Black, Quinacridone Red, Hansa Yellow Light, Phthalo Blue, Titanium White and Transparent Base.

#003981 (6) 8 FL OZ / 236.5 ML

	148 ML 5 FL OZ	236.5 ML 8 FL OZ	473 ML 16 FL OZ	LIGHT FASTNESS
1 Supergraphic Black	#003640	#003940	#003970	I
2 Titanium White	#003643	#003943		I
3 Crimson Red	#003641	#003941		II
4 Quinacridone Red	#003649	#003949		I
5 Ultramarine Blue	#003650	#003950		I
6 Phthalo Blue	#003642	#003942		I
7 Dioxazine Violet	#003648	#003948		II
8 Phthalo Green	#003644	#003944		I
9 Hansa Yellow Light	#003645	#003945		II
10 Diarylide Yellow	#003647	#003947		I



11 SPEEDBALL PROFESSIONAL® RELIEF INK TRANSPARENT BASE

For use with Speedball® Professional® Relief Inks. Creates transparent color while maintaining ink's viscosity.

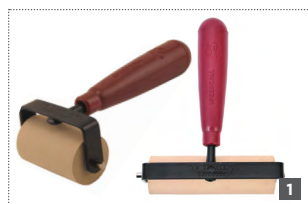
#003946 8 FL OZ / 237 ML
#003971 16 FL OZ / 473 ML

SPEEDBALL® TOOLS & ACCESSORIES

SOFT RUBBER BRAYERS

1
Ideal for all types of block printing, Speedball's® Soft Rubber Brayers are made from soft, natural Latex gum rubber with a precision-ground finish. The flexibility of the 40/42 durometer makes for even ink distribution and the heavy-duty steel frame eliminates warping. For use with any water-soluble or oil-based block printing inks. Available in 7 different widths, all with a comfortable plastic grip handle.

#004170	1.5"	#70	Boxed
#004171	2"	#71	Boxed
#041271	2"	#71	Carded
#004172	2.5"	#72	Boxed
#004173	3"	#73	Boxed
#004174	3.5"	#74	Boxed
#004126	4"	#64	Boxed
#041226	4"	#64	Carded
#004129	6"	#66	Boxed
#041229	6"	#66	Carded

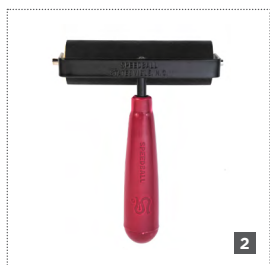


HARD RUBBER BRAYERS

2
DELUXE HARD RUBBER BRAYER
Speedball's® Deluxe Hard Rubber Brayers feature a synthetic rubber (80 durometer) that is ideal for light carving or gluing applications or for rolling down prints and other graphic projects. Durable plastic handles make for a comfortable grip.

#004124 4" #51 Boxed
Heavy-duty steel frame

#004121 4" #49 Boxed
Wire frame



POP-IN™ BRAYERS

All Speedball® Pop-In™ Brayers feature a durable, plastic comfort grip handle. Pop-In Rollers can be used interchangeably in handle to accomplish different techniques and removed from handle for easy cleaning.

3
#49 POP-IN™ ACRYLIC BRAYER
Pop-In Acrylic Roller is made for use in gluing applications since neither rubber cement nor wax will stick to the roller. Excellent for scrapbooking.

#004177 4" Boxed

POP-IN™ REPLACEMENT ACRYLIC ROLLER

#004184 4" Bagged

4
#49 POP-IN™ HARD RUBBER BRAYER
Pop-In Hard Rubber Roller is great for light carving or gluing applications or for rolling down prints and other graphic projects.

#004128 4" Boxed
#041228 4" Carded

POP-IN™ REPLACEMENT HARD RUBBER ROLLER

#004186 4" Bagged

5
#49 POP-IN™ SOFT RUBBER BRAYER
Pop-In Soft Rubber Roller is ideal for all block printing techniques and ensures even distribution of any water-soluble or oil-based ink.

#004117 4" Boxed
#041217 4" Carded

POP-IN™ BRAYER KIT

Contains #49 Pop-In™ Brayer and complete line of interchangeable 4" Pop-In™ Rollers.

#004181



SPEEDBALL® TOOLS & ACCESSORIES



1

SPEEDBALL® LINO HANDLES

Hard plastic, comfort grip handle with removable end for convenient storage of Lino Cutters. Hand-adjustable metal chuck makes changing out Lino Cutters easy. Available



2

LINO HANDLES

#004138	Red	Boxed
#041238	Red	Carded
#041239	Blue	Carded
#041240	Green	Carded
#041241	Yellow	Carded

LINO HANDLES

Contains (12) Lino Handles, (3) of each color. Includes: Red, Blue, Green, Yellow.

#004134 Boxed



3

LINO HANDLE REPLACEMENT CHUCK ASSEMBLY

#004144

SPEEDBALL® CUTTERS

LINOLEUM CUTTERS

Crafted from high quality steel, Speedball® Linoleum Cutters are hand-ground with edges ideal for cutting either soft or hard substrates.

2-PACK CARDED

#041201	#1	Small V
#041202	#2	Large V
#041203	#3	Small U Gouge
#041204	#4	Square Gouge
#041205	#5	Large U Gouge
#041206	#6	Knife



4

12-PACK BOXED

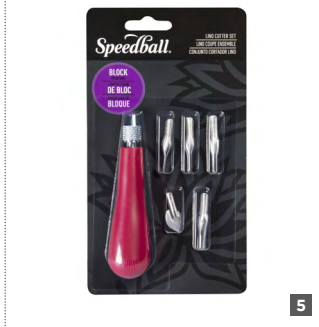
#004101	#1	Small V
#004102	#2	Large V
#004103	#3	Small U Gouge
#004104	#4	Square Gouge
#004105	#5	Large U Gouge
#004106	#6	Knife

SPEEDBALL® CUTTER ASSORTMENTS

LINOLEUM CUTTERS ASSORTMENT

Contains (6) packs of assortments that include (1) each of #1, #2, #3, #5 and #6 Cutters.

#004161



5



6



7

4

CUTTER TRIO

Contains (1) each #1, #2, #3 Linoleum Cutters.

#041208

GOUGE TRIO

Contains (1) each #4, #5, #6 Linoleum Cutters.

#041209

5

LINOLEUM CUTTER ASSORTMENT #1

Contains (1) Red Lino Handle and (1) each of the following: #1, #2, #3, #5, #6 Lino Cutters.

#004131 Boxed

#041231 Carded

LINOLEUM CUTTER ASSORTMENT #2

Contains (1) Red and (1) Blue Lino Handle and (1) each of the following: #1, #2, #3, #4, #5, #6 Lino Cutters.

#004132 Boxed

6

LINOZIP SAFETY CUTTERS

Unique safety design reduces risk of cutting accidents. Great for classrooms and beginners. Hand-ground edges are ideal for use with soft block surfaces and good for use on hard substrates.

12-PACK BOXED

#004111	#21	Small V
#004112	#22	Large V
#004113	#23	Small U Gouge
#004114	#25	Large U Gouge

7

LINOZIP SAFETY CUTTER ASSORTMENT #37

Contains (1) Red Lino Handle and (1) each of the following: #21, #22, #23, #25 and #6 linoleum cutters.

#004137 Boxed

#041237 Carded



PRINTING BLOCKS

8

SPEEDBALL® LINOLEUM BLOCKS

This superior quality linoleum offers a fine, flat surface that will reproduce sharp and clear artwork without gaps or hollows. Speedball® Linoleum provides a cutting depth of 1/8" and is suitable for use with any water-soluble or oil-based relief ink. Available in mounted blocks or unmounted pre-cut pieces.

MOUNTED

#004303	2" x 3"
#004305	3" x 4"
#004306	3" x 5"
#004307	4" x 5"
#004308	4" x 6"
#004309	5" x 7"
#004310	5" x 8"
#004311	6" x 8"
#004312	6" x 9"
#004313	8" x 10"
#004314	9" x 12"
#004315	12" x 12"
#004316	10" x 20"
#004317	12" x 16"
#004318	19" x 24"

UNMOUNTED

#004373	3" x 4"
#004376	4" x 6"
#004377	12" x 12"
#004383	3" x 5"
#004384	6" x 8"
#004385	8" x 10"
#004386	9" x 12"
#004387	18" x 24"



8

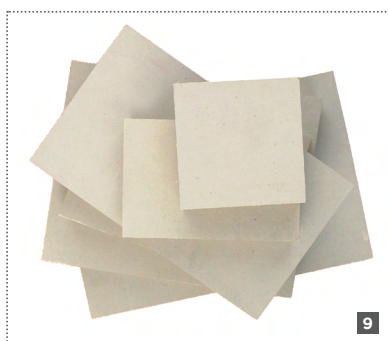
SPEEDBALL® TOOLS & ACCESSORIES

9

RED BARON™ LINOLEUM BLOCKS

Traditional "Battleship Gray" linoleum allows artists to create finely-detailed registration and color prints. The surface is 1/8" thick and is suitable for printing with any water-soluble or oil-based relief ink. Available in mounted block, unmounted pre-cut pieces or rolls.

	MOUNTED
#004351	2" x 2"
#004352	2" x 3"
#004353	3" x 4"
#004354	3" x 5"
#004355	4" x 5"
#004356	4" x 6"
#004357	5" x 6"
#004358	5" x 7"
#004359	5" x 8"
#004360	6" x 8"
#004361	6" x 9"
#004362	8" x 10"
#004363	9" x 12"
	UNMOUNTED
#004364	3" x 4"
#004365	4" x 6"
#004366	5" x 7"
#004367	6" x 8"
#004368	8" x 10"
#004369	9" x 12"
#004370	12" x 12"
#004371	12" x 18"
#004372	18" x 24"



9

RED BARON™ LINOLEUM ROLLS

#004339	12" x 45 FT
#004340	12" x 95 FT
#004341	24" x 95 FT
#004342	36" x 95 FT



10

10

SPEEDY-CUT™ BLOCKS

Ideal for any setting where young students are learning the art of block printing, Speedball's® Speedy-Cut™ Blocks are made from a soft rubber that is easy to carve. Available in three sizes, this economical alternative 4080 Printmaking Pad to traditional linoleum blocks is suitable for use with water-soluble block printing inks only.

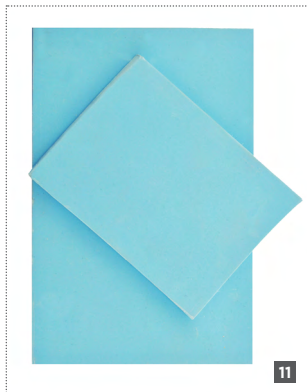
#004345	2.75" x 4.5"
#004346	4" x 5.5"
#004347	6.75" x 11"

11

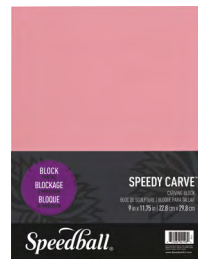
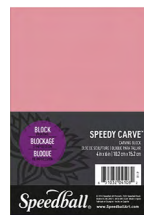
SPEEDY-CUT EASY™ BLOCKS

Manufactured from a blue, eraser-like material, Speedball's® Speedy Cut Easy™ Blocks make for easier carving than traditional linoleum blocks, and are highly durable, resisting flaking, cracking and crumbling. Available in four sizes, Speedball's Speedy-Cut Easy Blocks are suitable for use with water-soluble block printing inks only.

#004200	2" x 3"
#004201	3" x 4.5"
#004202	4" x 6"
#004203	6" x 11"



11



12

12

SPEEDY-CARVE™ BLOCKS

Created from a revolutionary material, Speedball® Speedy-Carve™ Blocks provide you with an easy carving experience without having to sacrifice the fine detail usually associated with traditional linoleum block designs. Available in five sizes and great for use with either water-soluble or oil-based block printing inks, these blocks are the perfect fit for novice and expert relief printers alike!

#004107	3" x 4"
#004108	4" x 6"
#004118	6" x 12"
#004196	9" x 11.75"
#004197	11.75" x 11.75"

POLYPRINT PLATE

POLYPRINT offers you an economical, easy-to-use printmaking material for use with pre-school and elementary grade children. POLYPRINT plates are individual sheets of polystyrene foam with pressure-sensitive adhesive backing. These plates are easy to cut or tear and can be drawn into with pencil, pen or crayon. Can be mounted on virtually any surface.

#004166	9" x 12"
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13

SPEEDBALL® BAREN

A premier baren with a resilient, nylon base that offers nearly friction-free, even printing.

#004139	4.5"
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13

14

BENCH HOOK / INKING PLATE

Unbreakable, all-metal plate contains lip that can be easily placed over the edge of a desk or table. Place a linoleum or wood block onto plate to act as a stop when carving, or use to roll out ink prior to inking a plate or block.

#004135



14

15

RED BARON™ BAREN

Ideal for beginner artists, this baren is great for block printing, scrapbooking and card crafting. Durable, impact-proof construction, ideal for the wear and tear of the classroom.

#004142	4" Red
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15

16

SPEEDBALL® MODEL B PRESS

This all-steel press weighs only 6lbs and offers uniform pressure and excellent reproduction quality for prints up to 6" x 8". Two height adjustments. Great for use with all hard and soft substrates.

#004136



16

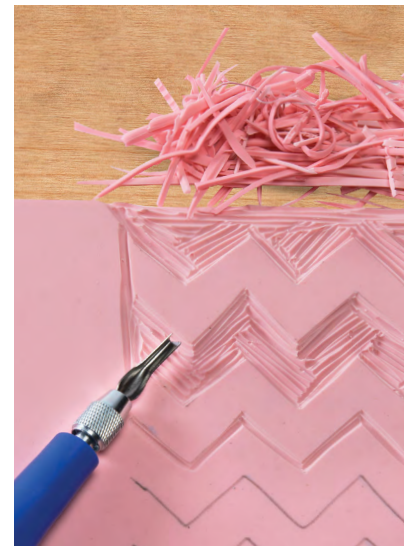
A collection of Speedball brand art supplies. On the left is a box of Speedball Black Ink Black Etching, featuring a purple label and a small illustration of a person etching. Next to it is a tube of Speedball Blue Etching. In the center is a red-handled etching tool with a metal tip. To the right is a red-handled roller with a tan-colored roller. In the foreground is a pink sticky note. A small black square with the number '1' is in the bottom right corner.

#003471



#003472

#003474



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